

Note: This document describes the installation and modifications required to turn a set of 4 Fwd facing seats to an Aft facing position and add litter provisions to the 4 seat backs. Additionally, modify 2 Fwd facing seats and 2 laterally facing seats for the installation of litter provisions.

ECO
4663

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRN D. Neese <i>SN</i>	SFENA CORPORATION GRAND PRAIRIE - TEXAS		
TOLERANCES:		CHK J. Forbush			
FRACTIONS DECIMALS ANGLES		APP			
$\pm 1/32$ $.xy$ $\pm .02$ $.xyz \pm .003$ $\pm 1^\circ$			Installation Instructions for the Installation of Deployable Stretcher Support System		
CONTRACT :					
SFENA APP <i>C.</i>		SIZE A	CODE IDENT NO. 58356	DWG NO. B08-13000	
CUST. APP		SCALE N/A	WT. --	SHEET 1 of 2	

Installation Instructions for Deployable Stretcher Support System

1. Install the -03 Fwd Seat Track Installation/Assembly, in accordance with SFENA Corporation Aft Facing Seat Installation drawing B57-13000.
2. Install B57-13000-11 Head Rest Assy, in accordance with SFENA Corporation Aft Facing Seats Installation drawing B57-13000-09. Install 2 each placards P/N: 183-34104-111 stating "HEADREST ASSY MUST BE IN PLACE AND SECURELY FASTENED FOR AFT FACING SEAT OCCUPANCY DURING TAKEOFF AND LANDING", in accordance with drawing B57-13000-09.
3. Modify Heli-Dyne Fwd facing Seats, P/N's: HD 02-75-956-01 Seat Assy LH fwd; (2 ea.) 02-75-956-03 Seat Assy Center fwd; and HD 02-75-956-02 Seat Assy RH; to SFENA Corporation -01 Aft Facing Seats, in accordance with Aft Facing Seat Mod drawing B57-13001.
4. Install B57-13001-01 Aft Facing Seats, in accordance with SFENA Corporation Stretcher Support (Deploy) Assembly & Installation drawing B57-13002-05.
5. Install the -11 Fwd Deployable Stretcher, in accordance with Stretcher Support (Deploy) Assy and Instl drawing B57-13002-05.
6. Install Bell 412 Utility Seats, P/N's: 205-070-711-101 and 205-070-711-102, in accordance with Bell Service Instruction BHT-412-SI-26 and SFENA Corporation drawing B57-13002-03.
7. Install RH Rear and Center Rear Heli-Dyne Seats, P/N's: HD 02-75-956-02 and HD 02-75-956-03 in accordance with Heli-Dyne Installation Instructions HHD-86-15.
8. Modify and install Heli-Dyne Seats Assy LH 2 PL, P/N: HD 02-75-956-01 in accordance with SFENA Corporation drawing B57-13002-03 Stretcher Support (Deploy) Assy & Instl.
9. Install the -03 LH Rear Stretcher Support Assembly, in accordance with SFENA Corporation Stretcher Support Assembly drawing B57-13002.

Installation Instructions for the
Installation of Deployable Stretcher
Support System

SIZE A	CODE IDENT NO. 58356	DWG NO. B08-13000
SCALE N/A	REV. —	SHEET 2 of 2